

NOTES:

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A line drawing of a spherical valve. It features a spherical body with four ports. One port on the left is fitted with a threaded cap or plug. A handle is attached to the side of the sphere. The drawing is a simple black and white line art.

Ø .089 THRU TO BORE
4-40 UNC - 2B THRU TO BORE

Ø .113 THRU TO BORE
6-40 UNF - 2B THRU TO BORE

$\square \quad \emptyset \quad .281 \quad \nabla \quad .138$
3 PL

Ø .194 THRU ALL
.190

$\varnothing .625 \pm .002$

.170±.002

$$\phi .630^{+.005}_{-.000}$$

.360±.002

.340±.002

$$\begin{array}{l} \phi .318^{+.002}_{-.000} \\ \nabla 1.188 \pm .002 \end{array}$$

—MIN THREAD RELIEF

9/16-24 UNEF-2A

-.05 X 45°

SECTION A-A

-.030 X 45°

.930
2 PL

R.265
2 PL

.465
3 PL

 $-1.000 \pm .002$

.350

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ALPAC INDUSTRIES, INC.
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PULL ROD HOUSING

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SCALE NONE		SHEET 1 OF 1	